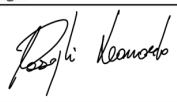
Base Load Power Hub (BLPH)

Shipping, Packing, Handling and Storage and Preservations Procedures
Hydrogen Vent KO Drum, TAG V-43001

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ROSETTI MARINO	
1	APPROVED - WORK MAY PROCEED
2N	REVISE AND RE-SUBMIT - DO NOT PROCEED
2Y	REVISE AND RE-SUBMIT - WORK MAY PROCEED
3	REJECTED
4	APPROVAL NOT REQUIRED
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TITOLO DEL DOCUMENTO:

Shipping, Packing, Handling and Storage and Preservations Procedures for Hydrogen Vento to K.O. Drum

RISERVATO AL CLIENTE:
Customer reserved:

STATO DELLE REVISIONI DEL DOCUMENTO

Rev.	Date	Prepared by	Verified by	Approved by	Description of modification
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1.0 SCOPE

1.1 This procedure shall describe the details for preservation applied before shipment to keep the materials well preserved for transportation and storage for a period of 6 month.
The involved components are:

- K.O. Drum V-43001
- Spare Parts (Studbolts and Gaskets)

2.0 ACTIVITY to be DONE on the VESSEL

2.1 after having completed all tests and inspection on the vessel, it has to be drained so to eliminate any possible stagnant deposits, in particular in the more critic areas. The drainage shall be performed, if necessary, turning the vessel and inclining it so to facilitate the discharge of the remaining water; some clean towels can be used to dry the surface.

2.2 Then, the vessel shall be internally cleaned so to delete any sign of dirt or other solid impurities and/or foreign materials.

2.3 once the external painting is finished, the surfaces of flange (gasket seat) will be cleaned from the glue remained from blasting/painting protection cap with a solvent and after this area will be protected with oil like Tectyl or similar.

2.4 After that the flange connection will be protected with plastic cap and and then wrapped with polyethylene film to protect the gasket seat from shock and to avoid water ingress into the vessel.

2.5 The hole of the reinforcing PAD will be sealed with silicone.

3.0 PACKING

3.1 Copy of the packing list will be fixed to the saddle through a mettallic plate with the indication "PACKING-LIST".

3.2 TYPE of PACKING

3.2a **Wooden Saddle (For Vessel):**
The vessel shall be fixed to the two wooden saddle with plastic ropes

3.2b **Carton box (for Studbolts and Gasket Sapre Parts):**
The use of the cardboard box is intended for the packaging of spare parts. Use a strong, double-layered corrugated box that fits the weight and size of the items and can be stacked securely during transport.
Wrap items individually with a cushioning material that adapts to the weight, size, and type of goods you are going to ship. Be sure to protect the corners and edges carefully.
Place the items inside the box and make sure they are separated from each other, leaving adequate distance from the walls. If necessary, depending on the type of goods, use enough filling material to prevent the products from moving during transport and thus reduce the risk of damage.

Identify the material present in each individual package with labels and place a list of the material contained in it on the box Close and seal the cardboard box with packaging tape and polyethylene film

4.0 MARKING

4.1 External Marking

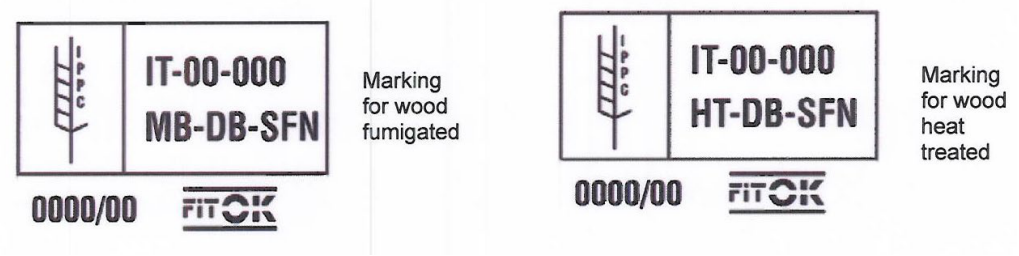
Since it is a direct shipment to the construction site, it is not necessary to make external markings on the device and on the box. The Packing List alone is sufficient

4.2 Symbol.

Not Applicable:

5.0 INSPECTION

The supplier will check the adequacy of the packaging, the stowage and the correctness of the marking (when required).
It also verifies the completeness of the supply in relation to the Customer's order and the Packing List that is signed.
When required by the project specifications or local regulations of the country of destination of the shipment, all the wood package must be prepared in accordance with ISPM15 (International Standard for Phytosanitary Measures): all woods must be fumigated or heat treated and then marked with the official stamp or brand, internationally recognized, to certify the phytosanitary status. The certification mark must be visible on at least three sides of the package



6.0 HANDLING

The equipment shall be handled with two rope that will be fixed to the vessel using the lifting Lug for one rope and wrapping the end of the vessel before the leg attachment for the second rope. The weight of the vessel is of 672 Kg